

View Online at <https://aerobasegroup.com/nsn/5306-01-259-6315>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.620 inches and 0.700 inches

Fastener Length:

Between 0.928 inches and 0.948 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.250 inches and 0.270 inches

Width Between Flats:

0.250 inches

Extended Washer Diameter:

Between 0.365 inches and 0.385 inches

Extended Washer Thickness:

0.040 inches

Hole Diameter:

Between 0.037 inches and 0.057 inches

Thread Diameter:

0.190 inches

Grip Length:

Between 0.248 inches and 0.308 inches

Hole Quantity:

4

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

130000 pounds per square inch

Hardness Rating:

24.0 rockwell c and 35.0 rockwell c

Minimum Yield Strength:

85000 pounds per square inch

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response

Precious Material And Location:

silver

Precious Material:

Silver

Surface Treatment:

Silver

Surface Treatment Specification:

Ams2411 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0