NSN 5306-01-263-8103

Thread Class:

Internal Wrenching Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-263-8103

3a
Thread Direction:
Right-hand
Thread Length:
Between 0.698 inches and 0.738 inches
Fastener Length:
Between 1.635 inches and 1.665 inches
Head Diameter:
Between 0.740 inches and 0.750 inches
Head Height:
Between 0.428 inches and 0.448 inches
Hole Diameter:
Between 0.055 inches and 0.060 inches
Internal Drive Style:
Hexagon
End Application:
Spec item
Thread Diameter:
0.438 inches
Width Across Flats:
Between 0.313 inches and 0.315 inches
Hole Quantity:
4
Hole Type:
Drilled
Thready Qty Per Inch (tpi):
20
Min. Tensile Strength (psi):
160000 pounds per square inch
Hardness Rating:
34.0 rockwell c and 40.0 rockwell c
Hole Configuration Style:
Round internal hexagon
Surface Finish:
63.0 microinches bearing surface of head
Material:
Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416 ty2 cl2 federal specification single treatment response

NSN 5306-01-263-8103

Internal Wrenching Bolt - Page 2 of 2



r							
	r	r	r:	r:	r:	r:	r:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0