

View Online at <https://aerobasegroup.com/nsn/5306-01-263-8114>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.850 inches and 0.900 inches

Fastener Length:

Between 1.922 inches and 1.952 inches

Head Style:

Bevel-conical

Head Diameter:

Between 0.928 inches and 0.938 inches

Head Height:

Between 0.552 inches and 0.572 inches

Hole Diameter:

Between 0.055 inches and 0.060 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.562 inches

Width Across Flats:

Between 0.438 inches and 0.441 inches

Hole Quantity:

4

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

34.0 rockwell c and 40.0 rockwell c

Hole Configuration Style:

Round internal hexagon

Surface Finish:

63.0 microinches bearing surface of head

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 ty2 cl2 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0