

View Online at <https://aerobasegroup.com/nsn/5306-01-263-8120>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.475 inches and 0.525 inches

Fastener Length:

Between 1.797 inches and 1.827 inches

Head Style:

Bevel-conical

Head Diameter:

Between 0.430 inches and 0.438 inches

Head Height:

Between 0.216 inches and 0.236 inches

Hole Diameter:

Between 0.046 inches and 0.051 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.081 inches first hole

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.219 inches and 0.221 inches

Hole Quantity:

6

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hole Configuration Style:

Round internal hexagon

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.645 inches first hole and 1.665 inches first hole

Material:

Steel comp e4340 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 ty2 cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas144 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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