

View Online at <https://aerobasegroup.com/nsn/5306-01-273-4517>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.317 inches and 0.384 inches

Fastener Length:

Between 3.265 inches and 3.312 inches

Head Style:

Hexagon

Head Height:

Between 0.078 inches and 0.110 inches

Width Between Flats:

Between 0.365 inches and 0.377 inches

Grip Diameter:

Between 0.1885 inches and 0.1894 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole

Thread Diameter:

0.190 inches

Grip Length:

Between 2.928 inches and 2.948 inches

Thread Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

3.110 inches first hole and 3.142 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas464 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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