

View Online at <https://aerobasegroup.com/nsn/5306-01-277-4987>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.444 inches and 0.494 inches

**Fastener Length:**

Between 1.642 inches and 1.672 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.156 inches and 0.171 inches

**Width Between Flats:**

Between 0.492 inches and 0.502 inches

**Hole Diameter:**

Between 0.070 inches and 0.080 inches

**Grip Diameter:**

Between 0.3115 inches and 0.3120 inches

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 1.178 inches and 1.198 inches

**Hole Quantity:**

3

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hole Configuration Style:**

Hexagon corners

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731 assn standard single material response or ams5737 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6705 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0