

View Online at <https://aerobasegroup.com/nsn/5306-01-278-5815>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.323 inches

Fastener Length:

Between 1.058 inches and 1.088 inches

Head Style:

Hexagon

Head Height:

Between 0.110 inches and 0.125 inches

Width Between Flats:

Between 0.367 inches and 0.376 inches

Grip Diameter:

Between 0.189 inches and 0.190 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Thread Diameter:

0.190 inches

Grip Length:

Between 0.740 inches and 0.760 inches

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

32

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.899 inches first hole and 0.919 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Titanium alloy uns r56400

Material Specification:

Ams4928 assn standard single material response or ams4967 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification all treatment responses

Supplementary Features:

Close tol appl

Thread Series Designator:

Unjf

Specification Data:

80205-nas6403 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0