

View Online at <https://aerobasegroup.com/nsn/5306-01-284-6722>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.516 inches and 0.556 inches

Fastener Length:

Between 0.615 inches and 0.635 inches

Head Style:

Hexagon

Head Height:

Between 0.167 inches and 0.183 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Hole Diameter:

Between 0.060 inches and 0.070 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 0.079 inches and 0.099 inches

Hole Quantity:

2

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Hardness Rating:

42.0 rockwell c and 46.0 rockwell c

Hole Configuration Style:

Hexagon flats

Surface Finish:

32.0 microinches threads

Material:

Steel comp 601

Material Specification:

Ams 6304 assn standard single material response

Surface Treatment:

Nickel and chromate

Surface Treatment Specification:

Ams 2416 assn standard 2nd treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0