

View Online at <https://aerobasegroup.com/nsn/5306-01-285-9982>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.374 inches and 0.453 inches

Fastener Length:

Between 0.890 inches and 0.937 inches

Head Style:

Hexagon

Head Height:

Between 0.109 inches and 0.141 inches

Width Between Flats:

Between 0.365 inches and 0.377 inches

Hole Diameter:

Between 0.046 inches and 0.056 inches

Grip Diameter:

Between 0.1889 inches and 0.1894 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

End Application:

Spec item

Thread Diameter:

0.190 inches

Grip Length:

Between 0.484 inches and 0.516 inches

Hole Quantity:

1

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Hole Configuration Style:

Hexagon flats

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.766 inches first hole

Surface Finish:

63.0 microinches grip

Material:

Steel comp 431

Material Specification:

Mil-s-18732 military specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-s-6812 military specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-18732 spec.