Externally Relieved Body Bolt - Page 1 of 2



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•	Thread Class:
	Ba
•	Thread Direction:
I	Right-hand
•	Thread Length:
	1.720 inches
I	Fastener Length:
	3.900 inches
I	Head Style:
I	Pan
I	Head Diameter:
	1.000 inches
I	Head Height:
(0.470 inches
I	Hole Diameter:
(0.270 inches
;	Shank Unthreaded Hole Diameter:
(0.250 inches first hole and 0.256 inches first hole
I	First Diameter From Head:
(0.470 inches
9	Second Diameter From Head:
I	Between 1.015 inches and 1.025 inches
-	Third Diameter From Head:
I	Between 1.045 inches and 1.055 inches
I	Fourth Diameter From Head:
I	Between 1.020 inches and 1.030 inches
I	Distance From Largest Bearing Surface Of Head To End Of First Diameter:
	0.400 inches
	Distance From Largest Bearing Surface Of Head To End Of Second Diameter:
	0.980 inches
	Distance From Largest Bearing Surface Of Head To End Of Third Diameter:
	1.455 inches
	Distance From Largest Bearing Surface Of Head To End Of Fourth Diameter:
	1.580 inches
	Thread Diameter:
	1.125 inches
	Hole Quantity:
	1
	Hole Type:
	Drilled
	Thready Qty Per Inch (tpi):
	20

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Hole Configuration Style:

Round longitudinal hole

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.200 inches first hole

Externally Relieved Body Diameter Quantity:

4

Special Features:

Countersunk hole at the end of threads, 0.095 in. Min, 0.155 in. Maximum dia; groove, 0.580 in. Lg from end, 1.030 in. Min, 1.040 in.

Maximum dia

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Thread Series Designator: Un

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0