

View Online at <https://aerobasegroup.com/nsn/5306-01-304-7963>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.345 inches and 0.395 inches

**Fastener Length:**

Between 1.480 inches and 1.510 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.125 inches and 0.140 inches

**Width Between Flats:**

Between 0.429 inches and 0.439 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.115 inches and 1.135 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Surface Finish:**

32.0 microinches threads

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4928 assn standard single material response or ams4967 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Nas4006 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6404 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0