

View Online at <https://aerobasegroup.com/nsn/5306-01-305-4319>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 1.919 inches and 1.969 inches

Fastener Length:

Between 2.079 inches and 2.109 inches

Head Style:

Dished hexagon

Head Height:

Between 0.219 inches and 0.234 inches

Width Between Flats:

Between 0.679 inches and 0.690 inches

Grip Diameter:

Between 0.4360 inches and 0.4370 inches

Shank Unthreaded Hole Diameter:

0.106 inches first hole and 0.116 inches first hole

Thread Diameter:

0.438 inches

Grip Length:

Between 0.140 inches and 0.160 inches

Thread Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.868 inches first hole and 1.918 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6327 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1957 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.