

View Online at <https://aerobasegroup.com/nsn/5306-01-306-3497>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.485 inches and 0.515 inches

**Fastener Length:**

Between 3.047 inches and 3.077 inches

**Head Style:**

Bevel-conical

**Head Diameter:**

Between 0.430 inches and 0.438 inches

**Head Height:**

0.226 inches

**Hole Diameter:**

Between 0.046 inches and 0.051 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

Between 0.219 inches and 0.221 inches

**Hole Quantity:**

6

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hole Configuration Style:**

Round

**Material:**

Steel comp e4340 or steel comp 8740 or steel comp 6150

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or mil-s-8503 military specification 3rd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas144 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.