

View Online at <https://aerobasegroup.com/nsn/5306-01-306-6739>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.669 inches and 0.719 inches

Fastener Length:

Between 2.117 inches and 2.147 inches

Head Style:

Dished hexagon

Head Height:

Between 0.219 inches and 0.234 inches

Width Between Flats:

Between 0.678 inches and 0.690 inches

Shoulder Diameter:

0.4516 inches first shoulder and 0.4526 inches first shoulder

Shoulder Length:

1.428 inches first shoulder and 1.448 inches first shoulder

Shank Unthreaded Hole Diameter:

0.106 inches first hole and 0.116 inches first hole

Thread Diameter:

0.438 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.906 inches first hole and 1.956 inches first hole

Shoulder Shape:

Round first shoulder

Product Name:

Navy special project

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6607 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.