# NSN 5306-01-307-0623

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#### **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

### Thread Length:

Between 0.320 inches and 0.370 inches

#### Fastener Length:

Between 2.455 inches and 2.485 inches

#### **Head Style:**

Dished hexagon

#### Head Height:

Between 0.110 inches and 0.125 inches

#### Width Between Flats:

Between 0.367 inches and 0.376 inches

#### Grip Diameter:

Between 0.1885 inches and 0.1895 inches

#### Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

#### **Thread Diameter:**

0.190 inches

Grip Length:

Between 1.990 inches and 2.010 inches

#### Thready Qty Per Inch (tpi):

32

### Min. Tensile Strength (psi):

160000 pounds per square inch

## Distance From Head Largest Bearing Surface To Shank Hole Center:

0.406 inches first hole and 0.456 inches first hole

## Surface Finish:

32.0 microinches threads

## **Special Features:**

Green dye or paint on thread end

## Material:

Iron alloy 660

## Material Specification:

Ams 5731 assn standard single material response or ams 5737 assn standard single material response

# Surface Treatment:

Cadmium and chromate

# Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

# **Thread Series Designator:**

Unjf

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**Specification Data:** 

80205-nas6703 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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# Demilitarization:

No

Fiig:

A003b0