NSN 5306-01-309-9909

Shear Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-309-9909
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.578 inches
Fastener Length:
Between 2.251 inches and 2.281 inches
Head Style:
Dished hexagon
Head Height:
Between 0.188 inches and 0.203 inches
Width Between Flats:
Between 0.553 inches and 0.564 inches
Grip Diameter:
Between 0.3735 inches and 0.3745 inches
Shank Unthreaded Hole Diameter:
0.106 inches first hole and 0.116 inches first hole
Thread Diameter:
0.375 inches
Grip Length:
Between 1.678 inches and 1.698 inches
Thready Qty Per Inch (tpi):
24
Min. Tensile Strength (psi):
160000 pounds per square inch
Hardness Rating:
36.0 rockwell c and 40.0 rockwell c
Criticality Code Justification:
Feat
Distance From Head Largest Bearing Surface To Shank Hole Center:
2.069 inches first hole
Surface Finish:
63.0 microinches grip
Special Features:
Safety critical item. Apply one coat of mil-p-23377, type 1, cl 1 or 3 and two top coats of mil-c-46168, color code 33538 per fed-std-595 to
top of head
Material:
Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150
Material Specification:
Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military

Codmium and obromate

specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-8503 military specification 5th material response

Surface Treatment:

NSN 5306-01-309-9909

Shear Bolt - Page 2 of 2



Surface Treatment Specification:
Qq-p-416 type 2 cl 2 federal specification all treatment responses
Thread Series Designator:
Unjf

Shelf Life:

N/a

Unit Of Measure:

__

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.