

View Online at <https://aerobasegroup.com/nsn/5306-01-310-3654>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.323 inches

**Fastener Length:**

Between 1.996 inches and 2.026 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.110 inches and 0.125 inches

**Width Between Flats:**

Between 0.367 inches and 0.376 inches

**Grip Diameter:**

Between 0.189 inches and 0.190 inches

**Shank Unthreaded Hole Diameter:**

0.070 inches first hole and 0.080 inches first hole

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 1.678 inches and 1.698 inches

**Features Provided:**

Finished head

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

2.899 inches first hole and 2.919 inches first hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 uns g43400 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 uns g87400 assn standard 2nd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 cl 2 federal specification all treatment responses

**Supplementary Features:**

Close tol appl

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6203 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.