NSN 5306-01-313-1754

Shear Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-313-1754							
Thread Class:							
3a							
Thread Direction:							
Right-hand							
Thread Length:							
Between 0.460 inches and 0.485 inches							
Fastener Length:							
Between 1.908 inches and 1.923 inches							
Head Style:							
Spline extended washer							
Head Height:							
Between 0.240 inches and 0.260 inches							
Extended Washer Diameter:							
Between 0.460 inches and 0.470 inches							
Extended Washer Thickness:							
Between 0.026 inches and 0.046 inches							
Grip Diameter:							
Between 0.2485 inches and 0.2495 inches							
Head Minor Diameter:							
Between 0.235 inches and 0.250 inches							
Thread Diameter:							
0.250 inches							
Grip Length:							
Between 1.438 inches and 1.448 inches							
Thready Qty Per Inch (tpi):							
28							
Min. Tensile Strength (psi):							
180000 pounds per square inch							
Hardness Rating:							
39.0 rockwell c and 43.0 rockwell c							
Surface Finish:							
32.0 microinches grip							
Material:							
Steel comp 4140 or steel comp e4340 or steel comp 8740 or steel comp 615	0						
Surface Treatment:							
Cadmium and chromate							
Surface Treatment Specification:							
Qq-p-416, ty2 cl3 federal specification single treatment response							
Thread Series Designator:							
Unjf							
Shelf Life:							
N/a							

N/a

NSN 5306-01-313-1754

Shear Bolt - Page 2 of 2



	• •				
In	18	<i>(</i>)+	МЛО	201	ure:

--

Demilitarization:

No

Fiig:

A003b0