

View Online at <https://aerobasegroup.com/nsn/5306-01-313-1766>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.445 inches and 0.495 inches

Fastener Length:

Between 1.517 inches and 1.547 inches

Head Style:

Spline extended washer

Head Height:

Between 0.240 inches and 0.260 inches

Extended Washer Diameter:

Between 0.460 inches and 0.470 inches

Extended Washer Thickness:

Between 0.026 inches and 0.046 inches

Hole Diameter:

Between 0.032 inches and 0.042 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Head Minor Diameter:

Between 0.235 inches and 0.250 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 1.052 inches and 1.072 inches

Hole Quantity:

4

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

32.0 microinches grip

Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-416 type 2 cl3 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0