NSN 5306-01-313-9120

Shear Bolt - Page 1 of 2

View Online at https://aerobasegroup.com/nsn/5306-01-313-9120



Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.900 inches and 0.950 inches

Fastener Length:

Between 6.035 inches and 6.065 inches

Head Style:

Spline extended washer

Head Height:

Between 0.552 inches and 0.572 inches

Extended Washer Diameter:

Between 1.153 inches and 1.163 inches

Extended Washer Thickness:

Between 0.080 inches and 0.100 inches

Grip Diameter:

Between 0.6230 inches and 0.6240 inches

Head Minor Diameter:

Between 0.673 inches and 0.688 inches

Thread Diameter:

0.625 inches

Grip Length:

Between 5.115 inches and 5.135 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Surface Finish:

32.0 microinches grip

Product Name:

Navy special project

Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 3 federal specification single treatment response

Thread Series Designator:

Unjf

NSN 5306-01-313-9120

Shear Bolt - Page 2 of 2

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

