

View Online at <https://aerobasegroup.com/nsn/5306-01-315-3787>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.740 inches and 0.891 inches

Fastener Length:

Between 1.490 inches and 1.510 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.293 inches and 0.313 inches

Width Between Flats:

0.312 inches

Extended Washer Diameter:

Between 0.428 inches and 0.448 inches

Extended Washer Thickness:

0.060 inches

First Diameter From Head:

Between 0.222 inches and 0.232 inches

Distance From Largest Bearing Surface Of Head To End Of First Diameter:

Between 0.619 inches and 0.750 inches

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Externally Relieved Body Diameter Quantity:

1

Special Features:

32 micro inches on grip and bearing surface of head; heat treated per pwa 586-3 on chamfered point and chamfer top of theads

Material:

Nickel alloy

Material Specification:

Pwa 96 cagec 77445 mfr ref single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0