

View Online at <https://aerobasegroup.com/nsn/5306-01-318-9243>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Fastener Length:

Between 1.240 inches and 1.260 inches

Head Style:

Tee no. 6

Head Height:

Between 0.085 inches and 0.095 inches

Head Length:

0.430 inches

Width Between Flats:

0.430 inches

Grip Diameter:

Between 0.1885 inches and 0.1890 inches

Shank Unthreaded Hole Diameter:

0.065 inches first hole and 0.072 inches first hole

End Application:

F100pw0229 engine/core mod

Thread Diameter:

0.190 inches

Grip Length:

Between 0.790 inches and 0.860 inches

Thready Qty Per Inch (tpi):

32

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.115 inches first hole

Surface Finish:

63.0 microinches grip

Chamfer Angle:

Between 40.0 degrees and 50.0 degrees

Special Features:

Chamfered 0.015-0.025 in. On allfour bottom edges of head; thread modified 0.1810-0.1870 in. Major dia

Material:

Nickel alloy

Material Specification:

Pwa96, cage 77445 mfr ref single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0