NSN 5306-01-319-9441

Shear Bolt - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5306-01-319-9441
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.444 inches and 0.494 inches
Fastener Length:
Between 2.454 inches and 2.484 inches
Head Style:
Dished hexagon
Head Height:
Between 0.156 inches and 0.171 inches
Width Between Flats:
Between 0.494 inches and 0.502 inches
Grip Diameter:
Between 0.3110 inches and 0.3120 inches
Shank Unthreaded Hole Diameter:
0.076 inches first hole and 0.086 inches first hole
Thread Diameter:
0.312 inches
Grip Length:
Between 1.990 inches and 2.010 inches
Thready Qty Per Inch (tpi):
24
Min. Tensile Strength (psi):
160000 pounds per square inch
Hardness Rating:
36.0 rockwell c and 40.0 rockwell c
Distance From Head Largest Bearing Surface To Shank Hole Center:
2.263 inches first hole and 2.313 inches first hole
Surface Finish:
32.0 microinches threads
Material:
Steel comp e4340 or steel comp 8740
Material Specification:
Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard
2nd material response
Surface Treatment:
Chromate and cadmium
Surface Treatment Specification:
Qq-p-416 ty2 cl2 federal specification single treatment response

Unjf

Thread Series Designator:

NSN 5306-01-319-9441

Shear Bolt - Page 2 of 2



Specification Data:
80205-nas6605 professional/industrial association standard
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.