

View Online at <https://aerobasegroup.com/nsn/5306-01-320-0453>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.318 inches and 0.328 inches

**Fastener Length:**

Between 0.933 inches and 0.963 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.338 inches and 0.381 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.615 inches and 0.635 inches

**Thready Qty Per Inch (tpi):**

32

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard 3rd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.