

View Online at <https://aerobasegroup.com/nsn/5306-01-320-1054>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.582 inches

**Fastener Length:**

Between 0.942 inches and 0.972 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.338 inches and 0.358 inches

**Width Between Flats:**

Between 0.367 inches and 0.376 inches

**Extended Washer Diameter:**

Between 0.521 inches and 0.531 inches

**Extended Washer Thickness:**

Between 0.072 inches and 0.082 inches

**Hole Diameter:**

Between 0.050 inches and 0.060 inches

**Grip Diameter:**

Between 0.3110 inches and 0.3120 inches

**Thread Diameter:**

0.312 inches

**Grip Length:**

0.375 inches

**Hole Quantity:**

4

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Hole Configuration Style:**

Hexagon longitudinal hole

**Surface Finish:**

32.0 microinches grip

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0