

View Online at <https://aerobasegroup.com/nsn/5306-01-320-5277>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.740 inches and 0.820 inches

Fastener Length:

Between 1.740 inches and 1.760 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.320 inches and 0.340 inches

Width Between Flats:

Between 0.305 inches and 0.313 inches

Extended Washer Diameter:

Between 0.428 inches and 0.448 inches

Extended Washer Thickness:

Between 0.060 inches and 0.070 inches

Hole Diameter:

Between 0.060 inches and 0.070 inches

Thread Diameter:

0.250 inches

Hole Quantity:

4

Hole Type:

Drilled

Features Provided:

Finished head

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

195000 pounds per square inch

Hardness Rating:

42.0 rockwell c and 46.0 rockwell c

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp 601

Material Specification:

Ams 6304 assn standard single material response

Surface Treatment:

Nickel and cadmium

Surface Treatment Specification:

Ams 2416 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0