

View Online at <https://aerobasegroup.com/nsn/5306-01-322-2891>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.910 inches

Fastener Length:

Between 1.208 inches and 1.238 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.470 inches and 0.490 inches

Width Between Flats:

Between 0.616 inches and 0.627 inches

Extended Washer Diameter:

Between 0.928 inches and 0.938 inches

Extended Washer Thickness:

Between 0.123 inches and 0.133 inches

Hole Diameter:

0.055 inches

Grip Diameter:

0.313 inches

Thread Diameter:

0.562 inches

Grip Length:

Between 0.5605 inches and 0.5615 inches

Hole Quantity:

8

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

200000 pounds per square inch

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

32.0 microinches threads

Color:

Green threads

Material:

Iron alloy 660

Material Specification:

Ams 5737 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 2 federal specification all treatment responses

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0