

View Online at <https://aerobasegroup.com/nsn/5306-01-322-2891>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.910 inches

**Fastener Length:**

Between 1.208 inches and 1.238 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.470 inches and 0.490 inches

**Width Between Flats:**

Between 0.616 inches and 0.627 inches

**Extended Washer Diameter:**

Between 0.928 inches and 0.938 inches

**Extended Washer Thickness:**

Between 0.123 inches and 0.133 inches

**Hole Diameter:**

0.055 inches

**Grip Diameter:**

0.313 inches

**Thread Diameter:**

0.562 inches

**Grip Length:**

Between 0.5605 inches and 0.5615 inches

**Hole Quantity:**

8

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

18

**Min. Tensile Strength (psi):**

200000 pounds per square inch

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Surface Finish:**

32.0 microinches threads

**Color:**

Green threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5737 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 2 federal specification all treatment responses

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0