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Thread Class:

3a

**Thread Direction:** 

**Right-hand** 

## Thread Length:

0.453 inches

## Fastener Length:

2.391 inches

#### Head Style:

Dished hexagon

Head Height:

Between 0.250 inches and 0.265 inches

## Width Between Flats:

Between 0.741 inches and 0.752 inches

#### Grip Diameter:

Between 0.4985 inches and 0.4995 inches

## Shank Unthreaded Hole Diameter:

0.106 inches first hole and 0.116 inches first hole

#### Thread Diameter:

0.500 inches

Grip Length:

Between 1.928 inches and 1.948 inches

## Thready Qty Per Inch (tpi):

20

## Min. Tensile Strength (psi):

160000 pounds per square inch

## Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

## Distance From Head Largest Bearing Surface To Shank Hole Center:

2.268 inches first hole

#### Surface Finish:

32.0 microinches threads

#### Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

#### Surface Treatment:

Cadmium and chromate

## Surface Treatment Specification:

Qq-p-416 type 2, cl 2 federal specification single treatment response

## Thread Series Designator:

Unjf

#### **Specification Data:**

80205-nas1108 professional/industrial association standard

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

