

View Online at <https://aerobasegroup.com/nsn/5306-01-322-7306>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.503 inches and 0.553 inches

Fastener Length:

Between 2.638 inches and 2.668 inches

Head Style:

Dished hexagon

Head Height:

Between 0.250 inches and 0.265 inches

Width Between Flats:

Between 0.741 inches and 0.752 inches

Hole Diameter:

Between 0.070 inches and 0.080 inches

Grip Diameter:

Between 0.4985 inches and 0.4995 inches

Shank Unthreaded Hole Diameter:

0.106 inches first hole and 0.112 inches first hole

Thread Diameter:

0.500 inches

Grip Length:

Between 2.115 inches and 2.135 inches

Hole Quantity:

3

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Hole Configuration Style:

Hexagon corners

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.430 inches first hole and 2.480 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 and steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6208 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.