

View Online at <https://aerobasegroup.com/nsn/5306-01-323-2298>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

1.184 inches

**Fastener Length:**

Between 3.794 inches and 3.824 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.438 inches and 0.453 inches

**Width Between Flats:**

Between 1.239 inches and 1.252 inches

**Hole Diameter:**

Between 0.070 inches and 0.080 inches

**Grip Diameter:**

Between 0.8730 inches and 0.8740 inches

**Shank Unthreaded Hole Diameter:**

0.141 inches first hole and 0.151 inches first hole

**Thread Diameter:**

0.875 inches

**Grip Length:**

Between 2.615 inches and 2.635 inches

**Hole Quantity:**

3

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

14

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Hole Configuration Style:**

Hexagon corners

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

3.658 inches first hole and 3.668 inches first hole

**Surface Finish:**

63.0 microinches bearing surface of head

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2, cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1314 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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