

View Online at <https://aerobasegroup.com/nsn/5306-01-324-9464>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.362 inches

Fastener Length:

Between 1.664 inches and 1.704 inches

Head Style:

Hexagon

Head Height:

Between 0.140 inches and 0.172 inches

Width Between Flats:

Between 0.428 inches and 0.440 inches

Shoulder Diameter:

0.246 inches all shoulders and 0.249 inches all shoulders

Shoulder Length:

1.312 inches all shoulders and 1.332 inches all shoulders

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

125000 pounds per square inch

Hardness Rating:

26.0 rockwell c and 32.0 rockwell c

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.491 inches first hole and 1.541 inches first hole

Shoulder Shape:

Round all shoulders

Material:

Steel comp 4140 or steel comp 8740 or steel comp 8630 or steel comp 8735 or steel comp 4130 or steel comp 4037

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, ty2 cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1297 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0