

View Online at <https://aerobasegroup.com/nsn/5306-01-325-3863>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.444 inches and 0.494 inches

Fastener Length:

Between 1.569 inches and 1.589 inches

Head Style:

Dished hexagon

Head Height:

Between 0.156 inches and 0.171 inches

Width Between Flats:

Between 0.492 inches and 0.502 inches

Hole Diameter:

Between 0.3110 inches and 0.3120 inches

Thread Diameter:

0.312 inches

Grip Length:

Between 1.115 inches and 1.135 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard
2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.