

View Online at <https://aerobasegroup.com/nsn/5306-01-327-5681>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.323 inches

**Fastener Length:**

Between 0.443 inches and 0.463 inches

**Head Style:**

Dished hexagon

**Head Height:**

Between 0.110 inches and 0.125 inches

**Width Between Flats:**

Between 0.367 inches and 0.376 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.115 inches and 0.135 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Surface Finish:**

32.0 microinches threads

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

**Surface Treatment:**

Aluminum

**Surface Treatment Specification:**

Nas 4004 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas6304 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0