

View Online at <https://aerobasegroup.com/nsn/5306-01-327-8662>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.594 inches

Fastener Length:

Between 1.267 inches and 1.297 inches

Head Style:

Dished hexagon

Head Height:

Between 0.219 inches and 0.234 inches

Width Between Flats:

Between 0.679 inches and 0.690 inches

Hole Diameter:

Between 0.070 inches and 0.080 inches

Grip Diameter:

Between 0.4360 inches and 0.4370 inches

Thread Diameter:

0.438 inches

Grip Length:

Between 0.678 inches and 0.698 inches

Hole Quantity:

3

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Hole Configuration Style:

Hexagon corners

Surface Finish:

63.0 microinches grip

Material:

Steel comp 4340 or steel comp 4140 or steel comp 8740 or steel comp 8735

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1307 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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