

View Online at <https://aerobasegroup.com/nsn/5306-01-338-2823>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.345 inches and 0.395 inches

Fastener Length:

Between 0.980 inches and 1.010 inches

Head Style:

Dished hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.429 inches and 0.439 inches

Hole Diameter:

Between 0.046 inches and 0.056 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 0.615 inches and 0.635 inches

Hole Quantity:

3

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hole Configuration Style:

Hexagon corners

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Product Name:

Navy special project

Material:

Titanium alloy uns r56400

Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

Surface Treatment:

Aluminum

Surface Treatment Specification:

Nas 4006 assn standard single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6404 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0