

View Online at <https://aerobasegroup.com/nsn/5306-01-338-4019>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.605 inches

Fastener Length:

Between 2.027 inches and 2.057 inches

Head Style:

Double hexagon

Head Height:

Between 0.318 inches and 0.338 inches

Width Between Flats:

Between 0.865 inches and 0.877 inches

Grip Diameter:

Between 0.5610 inches and 0.5615 inches

Thread Diameter:

0.562 inches

Grip Length:

Between 1.427 inches and 1.447 inches

Thready Qty Per Inch (tpi):

18

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Product Name:

Navy special project

Special Features:

Tapped hole in head 0.190-32 unjf-3b threads. Distance from top of head to injection port 1.680 nom. Inch. Injection port 0.160 nom. In. Lg; 0.062 nom. In. Wide

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0