

View Online at <https://aerobasegroup.com/nsn/5306-01-339-7767>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.425 inches

Fastener Length:

Between 1.472 inches and 1.502 inches

Head Style:

Dished hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 1.052 inches and 1.072 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 assn standard
2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 ty2 cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1954 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.