

View Online at <https://aerobasegroup.com/nsn/5306-01-341-3071>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.338 inches

Fastener Length:

Between 0.953 inches and 0.983 inches

Head Style:

Dished hexagon

Head Height:

Between 0.125 inches and 0.140 inches

Width Between Flats:

Between 0.430 inches and 0.439 inches

Shoulder Diameter:

0.2485 inches first shoulder and 0.2495 inches first shoulder

Shoulder Length:

0.615 inches first shoulder and 0.635 inches first shoulder

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.780 inches first hole and 0.830 inches first hole

Shoulder Shape:

Round first shoulder

Material:

Iron alloy 660

Material Specification:

Ams5732 assn standard single material response

Surface Treatment:

Passivate headnickel grip and chromium grippassivate threads

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response headqq-c-320 cl2 federal specification single treatment response grippq-p-35 federal specification single treatment response threads

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0