

View Online at <https://aerobasegroup.com/nsn/5306-01-341-6715>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.840 inches

Fastener Length:

Between 2.450 inches and 2.480 inches

Head Style:

Hexagon

Head Height:

Between 0.281 inches and 0.296 inches

Width Between Flats:

Between 0.865 inches and 0.877 inches

Grip Diameter:

Between 0.5605 inches and 0.5615 inches

Shank Unthreaded Hole Diameter:

0.141 inches first hole and 0.151 inches first hole

Thread Diameter:

0.562 inches

Grip Length:

Between 1.615 inches and 1.635 inches

Thread Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

180000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.247 inches first hole

Surface Finish:

32.0 microinches bearing surface of head 32.0 microinches grip 32.0 microinches threads

Material:

Steel comp 4140 or steel comp e4340 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, ty2 cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1959 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0