

View Online at <https://aerobasegroup.com/nsn/5306-01-342-2716>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.397 inches

**Fastener Length:**

Between 3.382 inches and 3.412 inches

**Head Style:**

Spline drive shear head

**Head Height:**

0.164 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Head Minor Diameter:**

0.447 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 2.990 inches and 3.010 inches

**Thread Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

3.249 inches first hole and 3.311 inches first hole

**Surface Finish:**

32.0 microinches grip

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0