

View Online at <https://aerobasegroup.com/nsn/5306-01-344-6719>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.412 inches

Fastener Length:

Between 2.147 inches and 2.177 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.290 inches and 0.310 inches

Width Between Flats:

Between 0.304 inches and 0.313 inches

Extended Washer Diameter:

Between 0.428 inches and 0.438 inches

Extended Washer Thickness:

0.069 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 1.740 inches and 1.760 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

220000 pounds per square inch

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0