NSN 5306-01-346-9548

Shear Bolt - Page 1 of 2

View Online at https://aerobasegroup.com/nsn/5306-01-346-9548



Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.429 inches and 0.479 inches

Fastener Length:

Between 2.314 inches and 2.344 inches

Head Style:

Dished hexagon

Head Height:

Between 0.188 inches and 0.203 inches

Width Between Flats:

Between 0.554 inches and 0.564 inches

Grip Diameter:

Between 0.3735 inches and 0.3745 inches

Shank Unthreaded Hole Diameter:

0.106 inches first hole and 0.116 inches first hole

Thread Diameter:

0.375 inches

Grip Length:

Between 1.865 inches and 1.885 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

160000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.121 inches first hole and 2.167 inches first hole

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response or ams 5737 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2, cl 3 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6306u30d professional/industrial association standard

NSN 5306-01-346-9548

Shear Bolt - Page 2 of 2

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

