

View Online at <https://aerobasegroup.com/nsn/5306-01-347-9787>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.694 inches

Fastener Length:

Between 3.619 inches and 3.649 inches

Head Style:

Dished hexagon

Head Height:

Between 0.204 inches and 0.224 inches

Width Between Flats:

Between 0.678 inches and 0.690 inches

Grip Diameter:

Between 0.4365 inches and 0.4370 inches

Thread Diameter:

0.437 inches

Grip Length:

Between 2.927 inches and 2.947 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

160000 pounds per square inch

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response or ams 5737 assn standard single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Qq-c-320 class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas6707 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0