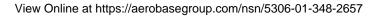
# NSN 5306-01-348-2657

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## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Thread Length:

Between 0.345 inches and 0.395 inches

### Fastener Length:

Between 1.167 inches and 1.197 inches

#### **Head Style:**

Dished hexagon

### **Head Height:**

Between 0.125 inches and 0.140 inches

### Width Between Flats:

Between 0.429 inches and 0.439 inches

### Locking Feature:

Patch threads or pellet threads or strip threads

### **Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

## **Thread Diameter:**

0.250 inches

## Grip Length:

Between 0.802 inches and 0.822 inches

## Thready Qty Per Inch (tpi):

28

# Min. Tensile Strength (psi):

160000 pounds per square inch

## Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

# Material:

Titanium alloy uns r56400

# Material Specification:

Ams 4928 assn standard single material response or ams 4967 assn standard single material response

# Thread Series Designator:

Unjf

## **Specification Data:**

80205-nas6404 professional/industrial association standard

## Shelf Life:

N/a

## Unit Of Measure:

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## Demilitarization:

No

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