

View Online at <https://aerobasegroup.com/nsn/5306-01-349-0812>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.725 inches

**Fastener Length:**

Between 1.835 inches and 1.865 inches

**Head Style:**

Spline drive shear head

**Head Height:**

Between 0.318 inches and 0.338 inches

**Grip Diameter:**

Between 0.5610 inches and 0.5615 inches

**Shank Unthreaded Hole Diameter:**

0.141 inches first hole and 0.146 inches first hole

**Head Minor Diameter:**

0.901 inches

**Thread Diameter:**

0.562 inches

**Grip Length:**

Between 1.115 inches and 1.135 inches

**Thready Qty Per Inch (tpi):**

18

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.716 inches first hole and 1.736 inches first hole

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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