

View Online at <https://aerobasegroup.com/nsn/5306-01-349-4180>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.412 inches

Fastener Length:

Between 1.272 inches and 1.302 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.290 inches and 0.310 inches

Width Between Flats:

Between 0.304 inches and 0.313 inches

Extended Washer Diameter:

Between 0.428 inches and 0.438 inches

Extended Washer Thickness:

Between 0.059 inches and 0.079 inches

Hole Diameter:

Between 0.032 inches and 0.042 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 0.865 inches and 0.885 inches

Hole Quantity:

1

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

220000 pounds per square inch

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip

Product Name:

Navy special project

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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