

View Online at <https://aerobasegroup.com/nsn/5306-01-349-4180>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.412 inches

**Fastener Length:**

Between 1.272 inches and 1.302 inches

**Head Style:**

Double hexagon w/hole

**Head Height:**

Between 0.290 inches and 0.310 inches

**Width Between Flats:**

Between 0.304 inches and 0.313 inches

**Extended Washer Diameter:**

Between 0.428 inches and 0.438 inches

**Extended Washer Thickness:**

Between 0.059 inches and 0.079 inches

**Hole Diameter:**

Between 0.032 inches and 0.042 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.865 inches and 0.885 inches

**Hole Quantity:**

1

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Hole Configuration Style:**

Double hexagon longitudinal hole

**Surface Finish:**

32.0 microinches bearing surface of head32.0 microinches grip

**Product Name:**

Navy special project

**Material:**

Nickel alloy 718

**Material Specification:**

Ams 5662 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0