

View Online at <https://aerobasegroup.com/nsn/5306-01-350-8231>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.868 inches

Fastener Length:

Between 3.228 inches and 3.258 inches

Head Style:

Double hexagon w/hole

Head Height:

Between 0.608 inches and 0.628 inches

Width Between Flats:

Between 0.679 inches and 0.690 inches

Extended Washer Diameter:

Between 1.040 inches and 1.050 inches

Extended Washer Thickness:

Between 0.140 inches and 0.160 inches

Hole Diameter:

Between 0.050 inches and 0.060 inches

Grip Diameter:

Between 0.6235 inches and 0.6240 inches

Thread Diameter:

0.625 inches

Grip Length:

Between 2.365 inches and 2.385 inches

Hole Quantity:

1

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

220000 pounds per square inch

Hole Configuration Style:

Double hexagon longitudinal hole

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip

Product Name:

Navy special project

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0