

View Online at <https://aerobasegroup.com/nsn/5306-01-351-5517>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.946 inches

Fastener Length:

Between 3.056 inches and 3.086 inches

Head Style:

Spline extended washer

Head Height:

Between 0.552 inches and 0.572 inches

Extended Washer Diameter:

Between 1.040 inches and 1.050 inches

Extended Washer Thickness:

Between 0.113 inches and 0.133 inches

Grip Diameter:

Between 0.6230 inches and 0.6240 inches

Shank Unthreaded Hole Diameter:

0.141 inches first hole and 0.146 inches first hole

Head Minor Diameter:

0.774 inches

Thread Diameter:

0.625 inches

Grip Length:

Between 2.115 inches and 2.135 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

180000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.822 inches first hole

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0