

View Online at <https://aerobasegroup.com/nsn/5306-01-351-7068>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.446 inches

Fastener Length:

Between 2.431 inches and 2.461 inches

Head Style:

Spline extended washer

Head Height:

Between 0.240 inches and 0.260 inches

Extended Washer Diameter:

Between 0.428 inches and 0.438 inches

Extended Washer Thickness:

Between 0.035 inches and 0.055 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Head Minor Diameter:

0.318 inches

Thread Diameter:

0.250 inches

Grip Length:

Between 1.990 inches and 2.010 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches threads

Material:

Nickel alloy 718

Material Specification:

Ams 5662 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0