

View Online at <https://aerobasegroup.com/nsn/5306-01-356-3184>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.589 inches

Fastener Length:

Between 1.074 inches and 1.104 inches

Head Style:

Spline extended washer

Head Height:

Between 0.302 inches and 0.322 inches

Extended Washer Diameter:

Between 0.575 inches and 0.585 inches

Extended Washer Thickness:

Between 0.035 inches and 0.055 inches

Hole Diameter:

Between 0.050 inches and 0.060 inches

Grip Diameter:

Between 0.311 inches and 0.312 inches

Head Minor Diameter:

Between 0.383 inches and 0.389 inches

Thread Diameter:

0.312 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Hole Quantity:

4

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

220000 pounds per square inch

Hole Configuration Style:

Spline

Surface Finish:

32.0 microinches bearing surface of head32.0 microinches grip32.0 microinches all shoulders

Material:

Nickel alloy 718

Material Specification:

Ams5662 assn standard single material response or ams5663 assn standard single material response

Surface Treatment:

Chromate and cadmium

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification all treatment responses

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0